



Dart Aerospace Ltd.
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RBEM632V3021128
Job Sheet 180231



Part No: RBEM632V3021128

Job Qty: 1 ea

Part Name: Halfting Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/3/18

Job Tracking No:

Due Date: 10/11/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3021128 Rev. 2 IPP Rev. A 18.06.26 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/11/18	10/11/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	10/11/18	10/11/18	0.00	0.05	Small Fab-2		MLC DAS
110	QC	1 pcs	10/11/18	10/11/18	0.00	0.00	QC5		38
130	Packaging	1 pcs	10/11/18	10/11/18	0.00	0.00	Packaging3-2		3-89
140	QC21-FG	1 Ea	10/11/18	10/11/18	0.00	0.00	QC21		DAS
Part Op 100 - Assemble as per DWG. Descriptions: 130 - Identify and Stock									

21 OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91263A835	Hex Drive Flat Head Screw, M5 X 0.8 X 20mm	1 Ea (1 ea)	90-Start up Operation	5091260
RBEM632V3021128-1	Cap	1 Ea (1 ea)	100-Small Fab	5112374
RBEM632V3021128-3	Bolt	1 Ea (1 ea)	100-Small Fab	5111902

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91263A835	1	100	0
100-Small Fab	RBEM632V3021128-1	1	6	0
	RBEM632V3021128-3	1	6	0

Part Specifications

Specifications could not be found.

Plex 10/12/18 9:06 AM dart.logan.david



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Container No: S118863

Part: RBEM632V3021128

Job No: 180231

Serial No/Batch: S118863

Revision: 2

Inspector:

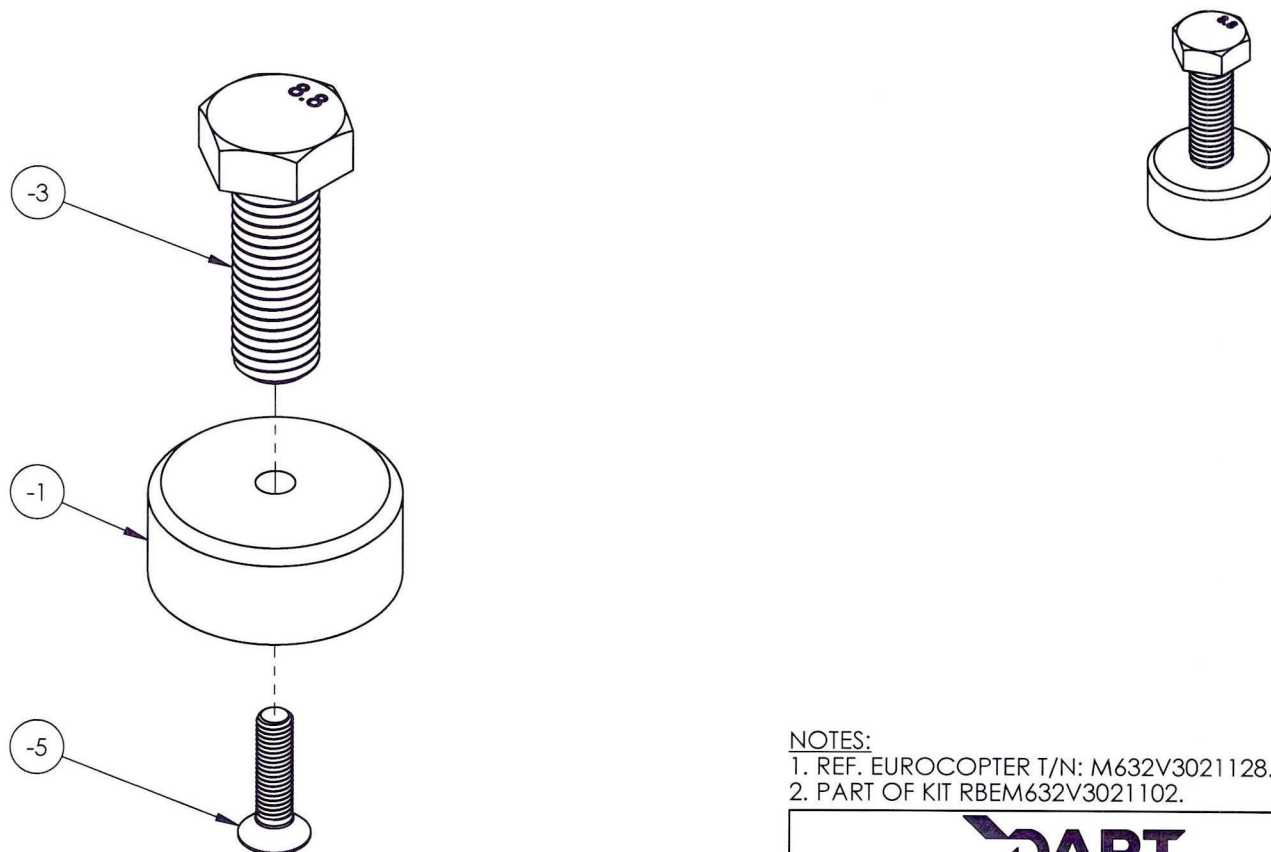
Exp Date:

Instructions:

Date: 10/6/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/12/2016	SM	JAG
2	17-0004	-1 CH'D DIM WAS $\varnothing .217$ THRU ALL $\surd \varnothing .450$ X 90° IS $\varnothing .217$ THRU ALL $\surd \varnothing .45$ X 90° . -3 DELETED B/O FROM BOM. -5 CH'D P/N WAS #91263A833 IS #91263A835.	1/16/2017	RJC	JAG



- NOTES:
 1. REF. EUROCOPTER T/N: M632V3021128.
 2. PART OF KIT RBEM632V3021102.

DART AEROSPACE	
TITLE HAFTING TOOL	
DWG NO. RBEM632V3021128	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX $\pm$.005 FRACTIONS $\pm$ 1/8 .XX $\pm$.01 ANGLES $\pm$ 5° .X $\pm$.1 SURFACES = 125/ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: CLOUGH	H175
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 3/3/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	CAP	WHITE DELRIN		2
			-3	1	BOLT	STEEL	M12 X 1.75 X 35mm (MCMASTER-CARR # 91280A718) MODIFIED	1
		B/O	-5	1	HEX DRIVE FLAT HEAD SCREW	STEEL	M5 X 0.8 X 20mm (MCMASTER-CARR #91263A835)	1